# Connecting via Winsock to STN

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LOGINID: SSSPTA1626GMS

PASSWORD:

TERMINAL (ENTER 1, 2, 3, OR ?):2

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Welcome to STN International
NEWS
     1
                 Web Page URLs for STN Seminar Schedule - N. America
NEWS
     2
                 "Ask CAS" for self-help around the clock
                 CA/CAplus pre-1967 chemical substance index entries enhanced
NEWS
        DEC 18
                 with preparation role
NEWS
         DEC 18
                 CA/CAplus patent kind codes updated
NEWS
        DEC 18
                 MARPAT to CA/CAplus accession number crossover limit increased
                 to 50,000
NEWS
     6
        DEC 18
                 MEDLINE updated in preparation for 2007 reload
NEWS
     7 DEC 27
                 CA/CAplus enhanced with more pre-1907 records
NEWS 8
         JAN 08
                 CHEMLIST enhanced with New Zealand Inventory of Chemicals
NEWS 9
         JAN 16
                 CA/CAplus Company Name Thesaurus enhanced and reloaded
NEWS 10
         JAN 16
                 IPC version 2007.01 thesaurus available on STN
NEWS 11 JAN 16
                 WPIDS/WPINDEX/WPIX enhanced with IPC 8 reclassification data
NEWS 12
         JAN 22
                 CA/CAplus updated with revised CAS roles
NEWS 13
         JAN 22
                 CA/CAplus enhanced with patent applications from India
                 PHAR reloaded with new search and display fields
NEWS 14
         JAN 29
NEWS 15 JAN 29
                 CAS Registry Number crossover limit increased to 300,000 in
                 multiple databases
NEWS 16
        FEB 15
                 PATDPASPC enhanced with Drug Approval numbers
NEWS 17
        FEB 15
                 RUSSIAPAT enhanced with pre-1994 records
NEWS 18 FEB 23
                 KOREAPAT enhanced with IPC 8 features and functionality
NEWS 19 FEB 26
                 MEDLINE reloaded with enhancements
NEWS 20 FEB 26
                 EMBASE enhanced with Clinical Trial Number field
NEWS 21 FEB 26
                 TOXCENTER enhanced with reloaded MEDLINE
NEWS 22
         FEB 26
                 IFICDB/IFIPAT/IFIUDB reloaded with enhancements
NEWS 23
        FEB 26
                 CAS Registry Number crossover limit increased from 10,000
                 to 300,000 in multiple databases
NEWS 24
        MAR 15
                 WPIDS/WPIX enhanced with new FRAGHITSTR display format
NEWS 25
        MAR 16
                 CASREACT coverage extended
NEWS 26
        MAR 20
                MARPAT now updated daily
NEWS 27
        MAR 22
                LWPI reloaded
NEWS 28
        MAR 30
                 RDISCLOSURE reloaded with enhancements
NEWS 29
        MAR 30
                 INPADOCDB will replace INPADOC on STN
NEWS 30
                 JICST-EPLUS removed from database clusters and STN
        APR 02
            NOVEMBER 10 CURRENT WINDOWS VERSION IS V8.01c, CURRENT
NEWS EXPRESS
              MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP),
              AND CURRENT DISCOVER FILE IS DATED 25 SEPTEMBER 2006.
             STN Operating Hours Plus Help Desk Availability
NEWS HOURS
NEWS LOGIN
              Welcome Banner and News Items
NEWS IPC8
              For general information regarding STN implementation of IPC 8
NEWS X25
              X.25 communication option no longer available
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Enter NEWS followed by the item number or name to see news on that specific topic.

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FILE 'HOME' ENTERED AT 07:16:33 ON 15 APR 2007

=>

Uploading

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Switching to the Registry File...

Some commands only work in certain files. For example, the EXPAND command can only be used to look at the index in a file which has an index. Enter "HELP COMMANDS" at an arrow prompt (=>) for a list of commands which can be used in this file.

=> FILE REGISTRY

COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION 0.21 0.21

FULL ESTIMATED COST

FILE 'REGISTRY' ENTERED AT 07:16:45 ON 15 APR 2007 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS.
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 13 APR 2007 HIGHEST RN 930268-90-9 DICTIONARY FILE UPDATES: 13 APR 2007 HIGHEST RN 930268-90-9

New CAS Information Use Policies, enter HELP USAGETERMS for details.

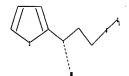
TSCA INFORMATION NOW CURRENT THROUGH December 2, 2006

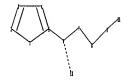
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REGISTRY includes numerically searchable data for experimental and predicted properties as well as tags indicating availability of experimental property data in the original document. For information on property searching in REGISTRY, refer to:

http://www.cas.org/ONLINE/UG/regprops.html

Uploading C:\Program Files\Stnexp\Queries\10521799.str





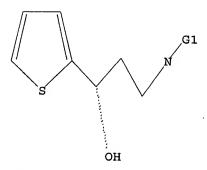
chain nodes :
6 7 8 9 11 12
ring nodes :
1 2 3 4 5
chain bonds :
5-6 6-7 6-12 7-8 8-9 9-11
ring bonds :
1-2 1-5 2-3 3-4 4-5
exact/norm bonds :
6-12 8-9 9-11
exact bonds :
1-2 1-5 2-3 3-4 4-5 5-6 6-7 7-8
isolated ring systems :
containing 1 :

G1:H,Ak

Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:CLASS 7:CLASS 8:CLASS 9:CLASS 11:CLASS 12:CLASS

L1 STRUCTURE UPLOADED

=> d l1 L1 HAS NO ANSWERS L1 STR



G1 H, Ak

Structure attributes must be viewed using STN Express query preparation.

=> s l1

SAMPLE SEARCH INITIATED 07:19:12 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED - 453 TO ITERATE

100.0% PROCESSED

453 ITERATIONS

15 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS:

ONLINE \*\*COMPLETE\*\*

BATCH \*\*COMPLETE\*\*

PROJECTED ITERATIONS:

7784 TO 10336

PROJECTED ANSWERS:

68 TO 532

L2

15 SEA SSS SAM L1

=> s ll sss full

FULL SEARCH INITIATED 07:19:18 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED -

9242 TO ITERATE

100.0% PROCESSED

9242 ITERATIONS

SEARCH TIME: 00.00.01

328 ANSWERS

L3

328 SEA SSS FUL L1

=> FIL HCAPLUS

COST IN U.S. DOLLARS

SINCE FILE TOTAL

ENTRY 173.90 SESSION 174.11

FULL ESTIMATED COST

FILE 'HCAPLUS' ENTERED AT 07:19:36 ON 15 APR 2007

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FILE COVERS 1907 - 15 Apr 2007 VOL 146 ISS 17 FILE LAST UPDATED: 13 Apr 2007 (20070413/ED)

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This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 13

L6

L7

 $^{\text{L9}}$ 

L4 188 L3

=> s 14 and process 2409591 PROCESS

1638936 PROCESSES 3596091 PROCESS

(PROCESS OR PROCESSES)

L5 38 L4 AND PROCESS

=> s 15 and enantiomer

23897 ENANTIOMER

27436 ENANTIOMERS

39311 ENANTIOMER

(ENANTIOMER OR ENANTIOMERS)

4 L5 AND ENANTIOMER

=> s 15 and enantiomer-enriched

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27436 ENANTIOMERS

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54 ENANTIOMER-ENRICHED

(ENANTIOMER (W) ENRICHED)

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759789 CATALYST

757482 CATALYSTS

970541 CATALYST

(CATALYST OR CATALYSTS)

L8 15 L5 AND CATALYST

=> s 18 and bidentate

23787 BIDENTATE

128 BIDENTATES

23865 BIDENTATE

(BIDENTATE OR BIDENTATES)

3 L8 AND BIDENTATE

=> s 18 and bidentate phosphorus

23787 BIDENTATE

128 BIDENTATES

23865 BIDENTATE

(BIDENTATE OR BIDENTATES)

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     (FILE 'HOME' ENTERED AT 07:16:33 ON 15 APR 2007)
     FILE 'REGISTRY' ENTERED AT 07:16:45 ON 15 APR 2007
L1
                STRUCTURE UPLOADED
L2
             15 S L1
L3
            328 S L1 SSS FULL
     FILE 'HCAPLUS' ENTERED AT 07:19:36 ON 15 APR 2007
L4
            188 S L3
L5
             38 S L4 AND PROCESS
L6
              4 S L5 AND ENANTIOMER
                                                             1 mulour
L7
              0 S L5 AND ENANTIOMER-ENRICHED
L8
             15 S L5 AND CATALYST
L9
              3 S L8 AND BIDENTATE
L10
              0 S L8 AND BIDENTATE PHOSPHORUS
L11
              0 S L8 AND ENANTIOMER-ENRICHED
L12
              3 S L8 AND ENANTIOMER
=> d l6 ibib abs hitstr tot
     ANSWER 1 OF 4 HCAPLUS COPYRIGHT 2007 ACS on
ACCESSION NUMBER:
                         2004:101154 HCAPLUS
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DOCUMENT NUMBER:

140:163699

TITLE:

Process for the preparation of

3-hydroxy-(2-thienyl)propanamines by catalytic

enantioselective hydrogenation of the corresponding

ketones

INVENTOR (S):

Hems, William; Rossen, Kai; Reichert, Dietmar;

04/15/2007

Page 6

Koehler, Klaus; Almena Perea, Juan Jose

PATENT ASSIGNEE(S): SOURCE:

Degussa A.-G., Germany PCT Int. Appl., 27 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent English

LANGUAGE:

Eng.

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

PA	TENT	NO.					DATE			APPL	ICAT	ION 1	NO.		D.	ATE	
									/				<b>-</b>		-		
WO	2004	0114	52		A1		2004	0205		WO 2	003-	EP79:	27		2	0030	721
	W :										BG,						
		CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	ES,	FI,	GB,	GD,	GE,	GH,
											KG,						
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DE	1023										002-					0020	
DE	1025	8098			A1						002-					0021	
	2493				<b>A1</b>						003-						
AU	2003										003-						
EP	1523	479			<b>A1</b>						003-						
	R:	AT,									IT,						
											TR,						,
CN	1671				A						003-					0030	721
JP	2006	5029	96		т						004-					0030	
	2005										005-					0050	
	2005										005-					0050	
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											003-					0030	
OTHER S	OURCE	(S):			CASI	REAC	T 14	0:163							2		, 41 1

GI

AB Title compds. I [wherein R1 and R2 = independently H, (cyclo)alkyl, acyl, alkoxycarbonyl, (hetero)aryl, (hetero)aralkyl, alkylcycloalkyl, alkyl(hetero)aryl; or NR1R2 = (un)substituted heterocyclyl], intermediates for the synthesis of enantiomer-pure bioactive substances, were prepared by catalytic enantioselective hydrogenation of the corresponding α-heteroaryl ketones. Inter alia Ru catalysts with chiral diamine and chiral biphosphine ligands were used. For example, 3-[N-ethoxycarbonyl-N-methylamino]-1-(2-thienyl)-1-propanone was introduced to a Buchi stirred autoclave, which was then evacuated. A mixture of (R)-TolBINAP-RuCl2-(1R,2R)-diphenylethylenediamine and KOBu-t in iPrOH was added. Flushing with H2, pressurizing to 10 bar, and heating to 40° for 2 h provided II in >96% yield with an enantiomeric excess

of 80.1%. The content of cyclic carbamate byproduct increased significantly after standing for a fairly long time.

IT 116539-55-0P

RL: IMF (Industrial manufacture); PREP (Preparation)

(preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic

enantioselective hydrogenation of corresponding ketones)

116539-55-0 HCAPLUS RN

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)-

INDEX NAME)

Absolute stereochemistry. Rotation (-).

586968-34-5P, (S)-3-[N-(Ethoxycarbonyl)-N-methylamino]-1-(2-IT

thienyl) -1-propanol

RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent)

(preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic enantioselective hydrogenation of corresponding ketones)

RN 586968-34-5 HCAPLUS

CN Carbamic acid, [(3S)-3-hydroxy-3-(2-thienyl)propyl]methyl-, ethyl ester (CA INDEX NAME)

Absolute stereochemistry.

REFERENCE COUNT:

THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 2 OF 4 HCAPLUS COPYRIGHT 2007 ACS on STN

1

ACCESSION NUMBER:

2003:931354 HCAPLUS

DOCUMENT NUMBER:

139:395802

TITLE:

Preparation of propanolamine derivatives,

process for preparation of

3-N-methylamino-1-(2-thienyl)-1-propanols, and

process for preparation of propanolamine

derivatives

INVENTOR(S):

Inoue, Yoshiki; Mori, Hiroyuki; Nogami, Hiroyuki;

Saitou, Takayuki; Ogura, Kuniyoshi Mitsubishi Rayon Co., Ltd., Japan

PATENT ASSIGNEE(S): SOURCE:

PCT Int. Appl., 98 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

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PATENT NO.
                                 DAZE
                          KIND
                                             APPLICATION NO.
                                                                     DATE
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     WO 2003097632
                           A1
                                             WO 2003-JP6225
                                                                     20030519
         W: CN, JP, US
                                  CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
         RW: AT, BE, BG, CH, CY,
             IT, LU, MC, NL, PT, RO, SE, SI, SK, TR
     EP 1506965
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                                 20050216
                                             EP 2003-752916
                                                                     20030519
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             IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
     US 2006167278
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                                 20060727
                                             US 2005-513790
                                                                     20050527
PRIORITY APPLN. INFO.:
                                             JP 2002-145394
                                                                     20020520
                                             JP 2001-256621
                                                                  Α
                                                                     20010827
                                             WO 2003-JP6225
                                                                     20030519
OTHER SOURCE(S):
```

GI

MARPAT 139:395802

OR1

A process is provided, by which 3-N-methylamino-1-(2-thienyl)-1propanols represented by the general formula (I) (wherein R1 is hydrogen, C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or substituted or unsubstituted phenyloxycarbonyl; and R2 is hydrogen, C1-8 alkyl, substituted or unsubstituted benzyl, C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or substituted or unsubstituted phenyloxycarbonyl, with the proviso that a case wherein R1 is hydrogen and R2 is Me or hydrogen is excepted) can be easily prepared in the form of a racemate or an optically active substance of S- or R-configuration at a low cost and in a high yield. The compds. I are useful as intermediates for drugs and agrochems., e.g. (S)-enantiomer for duloxetine (antidepressant). Thus, 36.9 g N-benzylmethylamine (0.30 mmol) was dissolved in 40 mL ethanol, treated with 30.0 g 37% aqueous HCl (0.30 mmol) to convert it to the hydrochloride salt, treated with 30 g 2-acetylthiophene, 10.8 g paraformaldehyde, 20 mL ethanol, and 1.2 g 37% aqueous HCl (0.01 mmol), heated at 80° under reflux for 4 h, cooled to room temperature, and filtered, followed by washing the crystals with ethanol and drying under reduced pressure to give 57.7 g 3-(N-benzylmethylamino)-1-(2-thienyl)-1propanone (II) as the HCl salt. A 0.5 M KOH/2-propanol (40  $\mu L$ ), 2.1 mg (R,R)-1,2-diphenylethylenediamine, 873 mg II, and 3 mL 2-propanol were added to a Schlenk reaction tube, degassed and purged with Ar, treated with 9.6 mg RuCl2((R)-BINAP)(DMF)n, repeatedly degassed and purged with Ar, dissolved completely, transferred to a glass autoclave, pressurized with H, and stirred at 28° for 6 h to give (S)-3-(Nbenzylmethylamino)-1-(2-thienyl)-1-propanol (96% ee). IT 13636-02-7, 3-(Dimethylamino)-1-(2-thienyl)-1-propanol RL: RCT (Reactant); RACT (Reactant or reagent) (preparation of (methylamino)thienylpropanols)

RN13636-02-7 HCAPLUS

2-Thiophenemethanol,  $\alpha$ -[2-(dimethylamino)ethyl]- (CA INDEX NAME) CN

$$\begin{array}{c} \text{OH} \\ | \\ \text{CH-CH}_2\text{-CH}_2\text{-NMe}_2 \end{array}$$

IT 132335-44-5P 138760-50-6P 625853-14-7P

625853-20-5P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of (methylamino)thienylpropanols)

RN 132335-44-5 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(dimethylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 138760-50-6 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-[methyl(phenylmethyl)amino]ethyl]- (9CI) (CA INDEX NAME)

$$\overset{\text{OH}}{\underset{\text{CH-CH}_2-\text{CH}_2-\text{Ph}}{\text{N-CH}_2-\text{Ph}}} \overset{\text{Me}}{\underset{\text{CH-CH}_2-\text{Ph}}{\text{CH}_2-\text{Ph}}}$$

RN 625853-14-7 HCAPLUS

CN Acetamide, N-[(3S)-3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

RN 625853-20-5 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-[methyl(phenylmethyl)amino]ethyl]-, ( $\alpha$ S)- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

IT 116539-55-0P 116539-56-1P 625853-17-0P 625853-28-3P 625853-29-4P 625853-30-7P

625853-31-8P 625853-32-9P

RL: SPN (Synthetic preparation); PREP (Preparation) (preparation of (methylamino)thienylpropanols)

RN 116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 116539-56-1 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]- (CA INDEX NAME)

RN 625853-17-0 HCAPLUS

CN Acetamide, N-[3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) (CA INDEX NAME)

$$\overset{\text{OH}}{\underset{\text{CH-}}{|}} \overset{\text{Me}}{\underset{\text{CH-}}{|}} \overset{\text{Ne}}{\underset{\text{CH-}}{|}} \overset{\text{Ne}}{\underset{\text{CH-}}{$$

RN 625853-28-3 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, phenyl ester (9CI) (CA INDEX NAME)

RN 625853-29-4 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 2,2,2-trichloroethyl ester (9CI) (CA INDEX NAME)

RN 625853-30-7 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 1-methylethyl ester (9CI) (CA INDEX NAME)

RN 625853-31-8 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 2-methylpropyl ester (9CI) (CA INDEX NAME)

RN 625853-32-9 HCAPLUS

CN Benzamide, N-[3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) (CA INDEX NAME)

REFERENCE COUNT:

22 THERE ARE 22 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 3 OF 4 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:591163 HCAPLUS

DOCUMENT NUMBER:

139:149519

TITLE:

Process for preparing (S)-3-methylamino-1-(2thienyl)-1-propanol, an intermediate useful for the

asymmetric synthesis of duloxetine, via optical

resolution

INVENTOR(S):

Borghese, Alfio

PATENT ASSIGNEE(S): SOURCE:

Eli Lilly and Company, USA PCT Int. Appl., 12 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_\_\_ . WO 2003062219 A1 20030731 WO 2003-US18 20030113 AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, AE, AG, AL, AM, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LA, LA, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG EP 1478641 20041124 EP 2003-707289 A1 AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK US 2004249170 20041209 US 2004-500829 **A1** 20040707 PRIORITY APPLN. INFO.: US 2002-351622P 20020124 WO 2003-US18 W 20030113 GΙ

The invention provides an optical resolution process for the AB synthesis of (S)-3-methylamino-1-(2-thienyl)-1-propanol [(S)-I], a key intermediate in the synthesis of duloxetine (II) and its hydrochloride. The process comprises 3 distinct steps. The first step involves resolution of racemic I using either 2,3,4,6-di-O-isopropylidene-2-keto-Lgulonic acid (III) or (S)-(-)-2-pyrrolidone-5-carboxylic acid as the resolving agent, in a solvent which is preferably iso-PrOH, THF, acetone, or EtOAc, most preferably iso-PrOH. The second step involves racemization of a stereochem. enriched mixture, which may be the undesired isomer (R)-I, and which may be carried out with HCl in iso-PrOH. The third step is a second order asym. induced crystallization of (S)-I, carried out by resolution

of

IT

CN

racemic I using III as the resolving agent, in a solvent as described above. For instance, a solution of racemic I in iso-PrOH was treated with III, stirred, and filtered to give the diastereomeric salt (S)-I.III in 74% yield and 12% d.e. (diastereomeric excess). Re-suspension of the product salt in iso-PrOH followed by stirring at room temperature and filtration

(twice) increased the d.e. to 78% with losses in yield. In a demonstration of the racemization step, I.III with a d.e. of 75% was treated with 1N HCl for 2.5 h and concentrated in vacuo to give a solid showing a d.e. of 32%. In a demonstration of the 3rd step, racemic I and III in iso-PrOH were heated at 40° for 66 h and cooled and filtered to give crystalline (S)-I.III in 76% yield and 76% d.e. Mass balance anal. showed formation of the desired diastereomer at the expense of the unwanted one. 569687-76-9P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (diastereomeric salt; process for preparation of a chiral duloxetine intermediate by optical resolution)

RN 569687-76-9 HCAPLUS

 $\alpha\text{-L-xylo-2-Hexulofuranosonic}$  acid, 2,3:4,6-bis-O-(1-methylethylidene)-, compd. with ( $\alpha S$ )- $\alpha$ -[2-(methylamino)ethyl]-2-thiophenemethanol (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 116539-55-0 CMF C8 H13 N O S

Absolute stereochemistry. Rotation (-).

CM 2

CRN 18467-77-1 CMF C12 H18 O7

Absolute stereochemistry. Rotation (-).

IT 116539-56-1, 3-Methylamino-1-(2-thienyl)-1-propanol
RL: RCT (Reactant); RACT (Reactant or reagent)

(racemic starting material; process for preparation of a chiral duloxetine intermediate by optical resolution)

RN 116539-56-1 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]- (CA INDEX NAME)

$$\begin{array}{c} \text{OH} \\ | \\ \text{CH-CH}_2\text{-CH}_2\text{-NHMe} \end{array}$$

IT 116539-57-2P, (R)-3-Methylamino-1-(2-thienyl)-1-propanol

RL: BYP (Byproduct); RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent)

(racemization as undesired enantiomer; process for

preparation of a chiral duloxetine intermediate by optical resolution)

RN116539-57-2 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ R)- (CA

INDEX NAME)

Absolute stereochemistry. Rotation (+).

IT 116539-55-0P, (S)-3-Methylamino-1-(2-thienyl)-1-propanol

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN

(Synthetic preparation); PREP (Preparation)

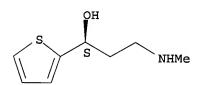
(target intermediate; process for preparation of a chiral duloxetine intermediate by optical resolution)

RN116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA

INDEX NAME)

Absolute stereochemistry. Rotation (-).



REFERENCE COUNT:

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 4 OF 4 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:405867 HCAPLUS

DOCUMENT NUMBER:

139:245838

TITLE:

Chemoenzymatic synthesis of duloxetine and its enantiomer: lipase-catalyzed resolution of 3-hydroxy-3-(2-thienyl) propanenitrile

AUTHOR (S):

Kamal, Ahmed; Khanna, G. B. Ramesh; Ramu, R.;

Krishnaji, T.

CORPORATE SOURCE:

Division of Organic Chemistry, Biotransformation

Laboratory, Indian Institute of Chemical Technology,

Hyderabad, 500 007, India

SOURCE:

Tetrahedron Letters (2003), 44(25)

CODEN: TELEAY; ISSN: 2040-4939

PUBLISHER:

Elsevier Science Ltd.

DOCUMENT TYPE:

Journal

LANGUAGE:

English

OTHER SOURCE(S):

CASREACT 139:245838

AB An efficient and facile chemoenzymic synthesis of duloxetine by

lipase-mediated resolution of 3-hydroxy-3-(2-thienyl)propanenitrile has been achieved. This process also describes an enantioconvergent

achieved. This process also describes an enantioconvergent synthesis of duloxetine via a Mitsunobu reaction.

IT 116539-55-0P 116539-57-2P 597581-29-8P

597581-30-1P 597581-31-2P

RL: BPN (Biosynthetic preparation); PUR (Purification or recovery); RCT (Reactant); BIOL (Biological study); PREP (Preparation); RACT (Reactant or

reagent)

(chemoenzymic synthesis of duloxetine and its enantiomers via lipase-catalyzed resolution of hydroxy(thienyl)propanenitrile and its use

in enantioconvergent synthesis of duloxetine via Mitsunobu reaction)

RN 116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA

INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 116539-57-2 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ R)- (CA

INDEX NAME)

Absolute stereochemistry. Rotation (+).

RN 597581-29-8 HCAPLUS

CN Carbamic acid, [(3S)-3-hydroxy-3-(2-thienyl)propyl]-, ethyl ester (9CI)

(CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 597581-30-1 HCAPLUS

CN Carbamic acid, [(3R)-3-hydroxy-3-(2-thienyl)propyl]-, ethyl ester (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).

597581-31-2 HCAPLUS

CN Carbamic acid, [(3R)-3-hydroxy-3-(2-thienyl)propyl]methyl-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

REFERENCE COUNT:

THERE ARE 40 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d 19 ibib abs hitstr tot

L9 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN

40

ACCESSION NUMBER:

2005:181066 HCAPLUS

DOCUMENT NUMBER:

142:280046

TITLE:

RN

Process for the asymmetric hydrogenation of

 $\beta$ -amino ketones using transition metal complexes

of chiral bidentate phosphines as

catalysts.

PATENT ASSIGNEE(S):

Lonza AG, Switz.

SOURCE:

Eur. Pat. Appl., 15 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

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10521799.trn
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                                20050302
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                                                                     20030901
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             IE, SI, LT, LV, FI
                                , ROMK, CY, AL, TR, BG, CZ, EE, HU, SK
     AU 2004268057
                          A1
                                 20050310
                                             AU 2004-268057
                                                                     20040831
     WO 2005021527
                          A2
                                 20050310
                                             WO 2004-EP9690
                                                                     20040831
     WO 2005021527
                          A3
                                 20050714
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             CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
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             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
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         RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
             AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
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             SN, TD, TG
     EP 1664014
                          A2
                                 20060607
                                             EP 2004-764655
                                                                     20040831
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             IE, SI, FI, RO, CY, TR, BG, CZ, EE, HU, PL, SK
     CN 1842523
                          Α
                                 20061004
                                             CN 2004-80024598
                                                                     20040831
     JP 2007504192
                          Т
                                             JP 2006-525092
                                 20070301
                                                                     20040831
     NO 2006000763
                          Α
                                 20060317
                                             NO 2006-763
                                                                     20060217
     US 2006252945
                          A1
                                 20061109
                                             US 2006-569824
                                                                     20060228
PRIORITY APPLN. INFO.:
                                             EP 2003-77734
                                                                 Α
                                                                    20030901
                                             WO 2004-EP9690
                                                                 W
                                                                    20040831
OTHER SOURCE(S):
                         CASREACT 142:280046; MARPAT 142:280046
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A process for the preparation of enantiomerically enriched or AB enantiomerically pure  $\beta$ -amino alcs. [I; X = S, O; R = (substituted) alkyl, cycloalkyl, aryl, aralkyl] comprises asym. hydrogenation of ketones (II; variables as above) using transition metal complexes of chiral bidentate phosphines as catalysts. Thus, 3-methylamino-1-(thien-2-yl)propan-1-one hydrochloride (preparation given), NaOMe, (S,S)-Me-DuPhos, and [Rh(COD)2]BF4 were autoclaved together in MeOH at 30-34° and 30 bar H2 for 5 h to give 67% (S)-3-methylamino-1-(2thienyl)-1-propanol in >99% enantiomeric excess. IT 116539-55-0P, (S)-3-Methylamino-1-(2-thienyl)-1-propanol RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation) (asym. hydrogenation of aminoketones using transition metal complexes of chiral bidentate phosphines as catalysts) RN116539-55-0 HCAPLUS 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)-CNINDEX NAME)

Absolute stereochemistry. Rotation (-).

GI ·

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NHMe
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RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

6

ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN T.9 2004:101154 HCAPLUS

ACCESSION NUMBER: DOCUMENT NUMBER:

REFERENCE COUNT:

140:163699

TITLE:

Process for the preparation of

3-hydroxy-(2-thienyl)propagamines by catalytic enantioselective hydrogenation of the corresponding

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS

ketones

INVENTOR (S): Hems, William, Rossen, Kai; Reichert, Dietmar;

Koehler, Kaus; Almena Perea, Juan Jose

PATENT ASSIGNEE(S): SOURCE:

Degussa A.-G., Germany PCT Int. Appl., 27 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent English

LANGUAGE:

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

DATE PATENT NO. KIND APPLICATION NO. ------\_ \_ \_ \_ 2004011452
A1
20040205
W0 2003-EP7927
20030721
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG 20040205 WO 2004011452 DE 10233724 DE 2002-10233724 20040205 A1 20020724 DE 10258098 **A1** 20040701 DE 2002-10258098 20021211 CA 2493228 **A1** 20040205 CA 2003-2493228 20030721 AU 2003258532 A1 20040216 AU 2003-258532 20030721 EP 1523479 **A**1 20050420 EP 2003-771063 20030721 AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK CN 1671685 Α 20050921 CN 2003-817590 20030721 JP 2006502996 T 20060126 JP 2004-523756 20030721 US 2005272930 A1 20051208 US 2005-521799 20050121 IN 2005KN00259 Α 20070105 IN 2005-KN259 20050224 PRIORITY APPLN. INFO.: DE 2002-10233724 A 20020724 DE 2002-10258098 A 20021211 WO 2003-EP7927 W 20030721 OTHER SOURCE(S): CASREACT 140:163699; MARPAT 140:163699

AB Title compds. I [wherein R1 and R2 = independently H, (cyclo)alkyl, acyl, alkoxycarbonyl, (hetero)aryl, (hetero)aralkyl, alkylcycloalkyl, alkyl(hetero)aryl; or NR1R2 = (un)substituted heterocyclyl], intermediates for the synthesis of enantiomer-pure bioactive substances, were prepared by catalytic enantioselective hydrogenation of the corresponding  $\alpha$ -heteroaryl ketones. Inter alia Ru catalysts with chiral diamine and chiral biphosphine ligands were used. For example, 3-[N-ethoxycarbonyl-N-methylamino]-1-(2-thienyl)-1-propanone was introduced to a Buchi stirred autoclave, which was then evacuated. mixture of (R)-TolBINAP-RuCl2-(1R,2R)-diphenylethylenediamine and KOBu-t in iPrOH was added. Flushing with H2, pressurizing to 10 bar, and heating to 40° for 2 h provided II in >96% yield with an enantiomeric excess of 80.1%. The content of cyclic carbamate byproduct increased significantly after standing for a fairly long time. TТ 116539-55-0P RL: IMF (Industrial manufacture); PREP (Preparation) (preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic

(preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic enantioselective hydrogenation of corresponding ketones) RN 116539-55-0 HCAPLUS CN 2-Thiophenemethanol, α-[2-(methylamino)ethyl]-, (αS)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

Absolute stereochemistry.

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REFERENCE COUNT:
                               THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS
                         1
                               RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
     ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER:
                         2003:757296 HCAPLUS
                         139:276809
DOCUMENT NUMBER:
TITLE:
                         Process for preparing nonracemic chiral
                         alcohols
INVENTOR(S):
                         Tucker, Charles E.; Jiang, Qiongzhong
PATENT ASSIGNEE(S):
                         DSM N.V., Neth.
SOURCE:
                         U.S. Pat. Appl. Publ., 17 pp., Cont.-in-part of
                         U.S.Ser.No. 57,826.
                         CODEN: USXXCO
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         English
FAMILY ACC. NUM. COUNT:
                         7
PATENT INFORMATION:
     PATENT NO.
                         KIND
                                DATE
                                           APPLICATION NO.
                                                                    DATE
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                                2003,0925 US 2002-158560
     US 2003181319
                         A1
                                                                    20020521
     US 2003144521
                                20030731
                         A1
                                         US 2002-57826
                                                                    20020124
     US 6743921
                         B2
                                20040601
    WO 2003061826
                         A1
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                                           WO 2002-NL827
                                                                    20021213
             AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
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             LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,
             PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ,
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             FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ,
             CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
PRIORITY APPLN. INFO.:
                                            US 2002-57826
                                                            A2 20020124
                                            US 2002-158560
                                                                A 20020521
                         MARPAT 139:276809
OTHER SOURCE(S):
     The present invention provides a catalyst system and a
     process for the preparation of a nonracemic chiral alc. by
     hydrogenation of a ketone using the catalyst system, wherein the
     catalyst system comprises ruthenium, a nonracemic chiral
     diphosphine ligand, a bidentate amine ligand, and an organic base
     selected from alkylamidines, alkylguanidines, aminophosphazenes, and
     proazaphosphatranes. Thus, in a dry nitrogen-filled glovebox, a 20-mL
     glass reaction vial was charged with 5 mL 250 \muL (1.25 \mumol)
     [RuCl2(R,R,R,R-BICP)(DMF)n] (preparation given) in isopropanol, 5 mL isopropanol, and 125 \muL 0.1 M (12.5 \mumol) ethylenediamine in
     isopropanol. After stirring for several minutes, 73 \mu L (625 \mu mol)
     acetophenone was added, followed by 0.50 mL 0.1 M (50 \mumol)
     tetramethyl-2-tert-butylguanidine in isopropanol. The glass reaction vial
     containing the resulting mixture was sealed in an autoclave and then removed
     from the glovebox. The gas phase in the autoclave was replaced by
     hydrogen at 18 bar and the reaction mixture was stirred at room temperature
for 6
     h under 17-18 bar hydrogen to give, after silica gel chromatog.,
     (S)-1-phenylethanol (77% e.e.).
IT
     132335-44-5P, (S)-3-(Dimethylamino)-1-(2-thienyl)-1-propanol
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of nonracemic chiral alcs. by stereoselective hydrogenation of
        ketone using catalyst system, comprising ruthenium complex,
```

nonracemic chiral diphosphine ligand, bidentate amine ligand, and organic base)

RN 132335-44-5 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(dimethylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

## => d l12 ibib abs hitstr tot

L12 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2004:101154 HCAPLUS

DOCUMENT NUMBER:

140:163699

TITLE:

Process for the preparation of

3-hydroxy-(2-thienyl) propanamines by catalytic

enantioselective hydrogenation of the corresponding

ketones

INVENTOR(S):

Hems, William; Rossen, Kai; Reichert, Dietmar;

Koehler, Klaus; Almena Perea, Juan Jose

PATENT ASSIGNEE(S):

SOURCE:

Degussa A.-G., Germany PCT Int. Appl., 27 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

LANGUAGE:

Patent English

FAMILY ACC. NUM. COUNT: 2

PA'	TENT	NO.			KIN	D	DATE			APPL:					D	ATE	
WO	2004	0114	52		A1	_	2004	0205							2	0030	721
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		LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NI,	NO,	NZ,	OM,
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	1023				A1		2004	0205	1	DE 20	002-3	1023	3724		2	0020	724
	1025																
CA	2493	228			A1		2004	0205	•	CA 20	003-2	2493:	228		20	00301	721
AU	2003																
EP	1523						2005										
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		IE,	SI,	LT,	LV,	FΙ,	RO,	MK,	CY,	ΑL,	TR,	BG,	CZ,	EE,	HU,	SK	
CN	1671	685			A		2005	0921	(	CN 20	003-8	31759	90		20	00307	721
JP	2006	5029	96		T		2006	0126	,	JP 20	004-9	5237	56		20	00307	721
US	2005	2729:	30		A1		2005	1208	1	US 20	005-5	52179	99		20	00501	121

IN 2005KN00259 A 20070105 IN 2005-KN259 20050224
PRIORITY APPLN. INFO.: DE 2002-10233724 A 20020724
DE 2002-10258098 A 20021211
WO 2003-EP7927 W 20030721

OTHER SOURCE(S): CASREACT 140:163699; MARPAT 140:163699

GI

Title compds. I [wherein R1 and R2 = independently H, (cyclo)alkyl, acyl, alkoxycarbonyl, (hetero)aryl, (hetero)aralkyl, alkylcycloalkyl, alkyl (hetero) aryl; or NR1R2 = (un) substituted heterocyclyl], intermediates for the synthesis of enantiomer-pure bioactive substances, were prepared by catalytic enantioselective hydrogenation of the corresponding α-heteroaryl ketones. Inter alia Ru catalysts with chiral diamine and chiral biphosphine ligands were used. For example, 3-[N-ethoxycarbonyl-N-methylamino]-1-(2-thienyl)-1-propanone was introduced to a Buchi stirred autoclave, which was then evacuated. mixture of (R)-TolBINAP-RuCl2-(1R,2R)-diphenylethylenediamine and KOBu-t in iPrOH was added. Flushing with H2, pressurizing to 10 bar, and heating to 40° for 2 h provided II in >96% yield with an enantiomeric excess of 80.1%. The content of cyclic carbamate byproduct increased significantly after standing for a fairly long time. TΤ 116539-55-0P

RL: IMF (Industrial manufacture); PREP (Preparation)
(preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic enantioselective hydrogenation of corresponding ketones)

RN 116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

(CA INDEX NAME)

(9CI)

Absolute stereochemistry.

REFERENCE COUNT:

1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L12 ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:931354 HCAPLUS

DOCUMENT NUMBER:

139:395802

TITLE:

Preparation of propanolamine derivatives,

process for preparation of

3-N-methylamino-1-(2-thienyl)-1-propanols, and

process for preparation of propanolamine

derivatives

INVENTOR(S):

Inoue, Yoshiki; Mori, Hiroyuki; Noqami, Hiroyuki;

Saitou, Takayuki; Ogura, Kuniyoshi Mitsubishi Rayon Co., Ltd., Japan

PATENT ASSIGNEE(S): SOURCE:

PCT Int. Appl., 98 pp. CODEN: PIXXD2

DOCUMENT TYPE:

DOCUMENT TIPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

PA'	TENT :	NO.			KIN	D I	DATE			APPL	ICAT	ION I	NO.		D.	ATE	
WO	2003 W:	0976: CN,		US	A1		2003	1127	)	WO 2	003-	JP62:	25		2	0030	 519
		AT,	BE,	BG,		CY, PT,					ES, TR	FI,	FR,	GB,	GR,	HU,	IE,
EP	1506		·		A1		•	•	•	•	003-	7529	16		2	0030	519
	R:	ΑT,	BE,	CH,	DE,	DK,	ES,	FR,	GB,	GR,	IT,	LI,	LU,	NL,	SE,	MC,	PT,
		ΙE,	SI,				RO,	MK,	CY,	ΑL,	TR,	BG,	CZ,	EE,	HU,	SK	
US	2006	1672	78		A1	2	2006	0727		US 2	005-	5137	90		2	0050	527
PRIORIT	Y APP	LN.	INFO	. :						JP 2	002-	1453	94	1	A 2	0020	520
										JP 2	001-	2566	21	7	A 2	0010	827
										WO 2	003-	JP62	25	1	W 2	0030	519

OTHER SOURCE(S):

MARPAT 139:395802

GI

$$S$$
 $N-Me$ 
 $R^2$ 
 $I$ 

AB A process is provided, by which 3-N-methylamino-1-(2-thienyl)-1propanols represented by the general formula (I) (wherein R1 is hydrogen,
C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or
substituted or unsubstituted phenyloxycarbonyl; and R2 is hydrogen, C1-8

IT

RN

CN

alkyl, substituted or unsubstituted benzyl, C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or substituted or unsubstituted phenyloxycarbonyl, with the proviso that a case wherein R1 is hydrogen and R2 is Me or hydrogen is excepted) can be easily prepared in the form of a racemate or an optically active substance of S- or R-configuration at a low cost and in a high yield. The compds. I are useful as intermediates for drugs and agrochems., e.g. (S)-enantiomer for duloxetine (antidepressant). Thus, 36.9 g N-benzylmethylamine (0.30 mmol) was dissolved in 40 mL ethanol, treated with 30.0 g 37% aqueous HCl (0.30 mmol) to convert it to the hydrochloride salt, treated with 30 g 2-acetylthiophene, 10.8 g paraformaldehyde, 20 mL ethanol, and 1.2 g 37% aqueous HCl (0.01 mmol), heated at 80° under reflux for 4 h, cooled to room temperature, and filtered, followed by washing the crystals with ethanol and drying under reduced pressure to give 57.7 g 3-(N-benzylmethylamino)-1-(2-thienyl)-1propanone (II) as the HCl salt. A 0.5 M KOH/2-propanol (40  $\mu L$ ), 2.1 mg (R,R)-1,2-diphenylethylenediamine, 873 mg II, and 3 mL 2-propanol were added to a Schlenk reaction tube, degassed and purged with Ar, treated with 9.6 mg RuCl2((R)-BINAP)(DMF)n, repeatedly degassed and purged with Ar, dissolved completely, transferred to a glass autoclave, pressurized with H, and stirred at 28° for 6 h to give (S)-3-(Nbenzylmethylamino) -1-(2-thienyl) -1-propanol (96% ee). 13636-02-7, 3-(Dimethylamino)-1-(2-thienyl)-1-propanol RL: RCT (Reactant); RACT (Reactant or reagent) (preparation of (methylamino)thienylpropanols) 13636-02-7 HCAPLUS 2-Thiophenemethanol,  $\alpha$ -[2-(dimethylamino)ethyl]- (CA INDEX NAME)

$$\overset{\mathrm{OH}}{\underset{\mathrm{CH-CH}_{2}-\mathrm{CH}_{2}-\mathrm{NMe}_{2}}{\text{NMe}_{2}} }$$

IT 132335-44-5P 138760-50-6P 625853-14-7P 625853-20-5P RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (preparation of (methylamino)thienylpropanols) RN 132335-44-5 HCAPLUS CN 2-Thiophenemethanol,  $\alpha$ -[2-(dimethylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 138760-50-6 HCAPLUS CN 2-Thiophenemethanol,  $\alpha$ -[2-[methyl(phenylmethyl)amino]ethyl]- (9CI) (CA INDEX NAME)

$$\overset{\text{OH}}{\underset{\text{CH-CH}_2-\text{CH}_2-\text{N-CH}_2-\text{Ph}}{\text{Ph}}}$$

RN625853-14-7 HCAPLUS

Acetamide, N-[(3S)-3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) CN (CA INDEX NAME)

Absolute stereochemistry.

RN 625853-20-5 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-[methyl(phenylmethyl)amino]ethyl]-,  $(\alpha S)$  - (9CI) (CA INDEX NAME)

Absolute stereochemistry.

IT 116539-55-0P 116539-56-1P 625853-17-0P

625853-28-3P 625853-29-4P 625853-30-7P

625853-31-8P 625853-32-9P

RL: SPN (Synthetic preparation); PREP (Preparation)

(preparation of (methylamino)thienylpropanols)

RN116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN116539-56-1 HCAPLUS

CN2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]- (CA INDEX NAME)

$$\begin{array}{c} \text{OH} \\ | \\ \text{CH-CH}_2\text{-CH}_2\text{-NHMe} \end{array}$$

RN 625853-17-0 HCAPLUS

CN Acetamide, N-[3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) (CA INDEX NAME)

RN 625853-28-3 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, phenyl ester (9CI) (CA INDEX NAME)

RN 625853-29-4 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 2,2,2-trichloroethyl ester (9CI) (CA INDEX NAME)

RN 625853-30-7 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 1-methylethyl ester (9CI) (CA INDEX NAME)

$$\overset{\text{OH}}{\underset{\text{CH-CH}_2-\text{CH}_2-\text{N-C-OPr-i}}{\text{N-C-OPr-i}} }$$

RN 625853-31-8 HCAPLUS

CN Carbamic acid, [3-hydroxy-3-(2-thienyl)propyl]methyl-, 2-methylpropyl ester (9CI) (CA INDEX NAME)

RN625853-32-9 HCAPLUS

CN Benzamide, N-[3-hydroxy-3-(2-thienyl)propyl]-N-methyl- (9CI) (CA INDEX

REFERENCE COUNT:

THERE ARE 22 CITED REFERENCES AVAILABLE FOR THIS 22 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L12 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:405867 HCAPLUS

DOCUMENT NUMBER:

139:245838

TITLE:

Chemoenzymatic synthesis of duloxetine and its

enantiomer: lipase-catalyzed resolution of

3-hydroxy-3-(2-thienyl) propanenitrile

AUTHOR (S):

Kamal, Ahmed; Khanna, G. B. Ramesh; Ramu, R.;

Krishnaji, T.

CORPORATE SOURCE:

Division of Organic Chemistry, Biotransformation

Laboratory, Indian Institute of Chemical Technology,

SOURCE:

Hyderabad, 500 007, India
Tetrahedron Letters (2003), 44(25), 4783-4787
CODEN: TELEAY; ISSN: 0040-4039

PUBLISHER:

Elsevier Science Ltd.

DOCUMENT TYPE:

Journal

LANGUAGE:

English

OTHER SOURCE(S):

CASREACT 139:245838

An efficient and facile chemoenzymic synthesis of duloxetine by lipase-mediated resolution of 3-hydroxy-3-(2-thienyl)propanenitrile has been achieved. This process also describes an enantioconvergent synthesis of duloxetine via a Mitsunobu reaction.

IT 116539-55-0P 116539-57-2P 597581-29-8P

597581-30-1P 597581-31-2P

RL: BPN (Biosynthetic preparation); PUR (Purification or recovery); RCT (Reactant); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent)

(chemoenzymic synthesis of duloxetine and its enantiomers via

lipase-catalyzed resolution of hydroxy(thienyl)propanenitrile and its use in enantioconvergent synthesis of duloxetine via Mitsunobu reaction)

RN116539-55-0 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-, ( $\alpha$ S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 116539-57-2 HCAPLUS

CN 2-Thiophenemethanol,  $\alpha$ -[2-(methylamino)ethyl]-,  $(\alpha R)$ - (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).

RN 597581-29-8 HCAPLUS

CN Carbamic acid, [(3S)-3-hydroxy-3-(2-thienyl)propyl]-, ethyl ester (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

RN 597581-30-1 HCAPLUS

CN Carbamic acid, [(3R)-3-hydroxy-3-(2-thienyl)propyl]-, ethyl ester (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).

RN 597581-31-2 HCAPLUS

CN Carbamic acid, [(3R)-3-hydroxy-3-(2-thienyl)propyl]methyl-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

REFERENCE COUNT:

THERE ARE 40 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L8ANSWER 1 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

40

ACCESSION NUMBER:

2006:1251751 HCAPLUS

DOCUMENT NUMBER:

146:27718

TITLE:

Etherification and resolution and demethylation process for the preparation of duloxetine and

its acid-addition salts

INVENTOR (S):

Satyanarayana, Chava; Ramanjaneyulu, Gorantla Seeta;

Ramdas, Chavakula; Rao, Konudula Babu

PATENT ASSIGNEE(S):

Matrix Laboratories Ltd, India PCT Int. Appl., 18pp.

SOURCE:

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PA	TENT	NO.			KINI	)	DATE		i	APPL:	ICAT	ION 1	. OI		D	ATE	
WO	2006	1262	13		A1	_	2006	1130	<u> </u>	NO 20	006-	IN174	· 4		20	0060	 523
	W:	ΑE,	AG,	AL,	AM,	AT,	AU,	ΑZ,	BA,	BB,	ВG,	BR,	BW,	BY,	ΒZ,	CA,	CH,
		CN,	.co,	CR,	CU,	CZ,	DE,	DK,	DM,	DΖ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,
		GE,	GH,	GM,	HR,	HU,	ID,	IL,	IN,	ıs,	JP,	ΚE,	KG,	KM,	KN,	KΡ,	KR,
							LT,										
		MZ,	NA,	NG,	NI,	NO,	NZ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,
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			YU,									•	·	•	•	•	•
	RW:	ΑT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,	EE,	ES,	FI,	FR,	GB,	GR,	HU,	IE,
		IS,	IT,	LT,	LU,	LV,	MC,	NL,	PL,	PT,	RO,	SE,	SI,	SK,	TR,	BF,	ВJ,
		CF,	CG,	CI,	CM,	GA,	GN,	GQ,	GW,	ML,	MR,	NE,	SN,	TD,	TG,	BW,	GH,
							NA,										
			ΚZ,											•	•	•	•
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OTHER S	OURCE	(S):			CASI	REAC	T 14	5:27	718								
AB A	proce	ss f	or p	repai	ring	dul	oxet:	ine,	or :	its a	acid	add:	itio	n sai	lts	(e.g.	
th	e hyd	roch	lori	de),	comp	pris	es:	(A) t	the e	ether	rifi	catio	on o	E			•
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N,	N-dim	ethy:	1-3-	(2-tl	nieny	/ <mark>1) -</mark> .	3-hy	droxy	pro	banar	nine	with	1 <b>1</b> -1	Eluo	conar	ohtha	alene
fo	llowe	d by	res	olut	ion a	and	demet	chyla	ation	n; ar	nd (1	3) i	E de	sire	i, ti	ie	
ne	utral	izat	ion d	of du	loxe	etin	e fre	ee ba	ase :	into	an a	acid.	add:	itio	ı sa	lt.	
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ANSWER 2 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN ACCESSION NUMBER: 2006:866581 HCAPLUS

DOCUMENT NUMBER:

145:271387

TITLE:

Process for the preparation of

enantiomerically pure 1-substituted-3-amino alcohols using methyl ketones, primary amines, formaldehydes

and sulfonic acids

INVENTOR(S):

Brieden, Walter; Clausen, Martin; McGarrity, John;

Mettler, Hanspeter; Michel, Dominique

PATENT ASSIGNEE(S): SOURCE:

Lonza A.-G., Switz. PCT Int. Appl., 38pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

	PA	TENT :	NO.			KIN	D	DATE			APPL	ICAT	ION I	NO.		D.	ATE	
							-								<b></b>	-	<b></b>	
	WO	2006																
ר		W :	ΑE,	AG,	AL,	AM,	ΑT,	AU	AZ,	BA,	BB,	BG,	BR,	BW,	BY,	BZ,	CA,	CH,
								DE,										
								ID,										
								LT,										
								NZ,										
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				YU,				•	•	•	•	•		•	,	,	,	,
		RW:	AT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,	EE,	ES,	FI,	FR,	GB.	GR.	HU.	IE.
								MC,										
								GN,										
								NΑ,										
				KZ,					,	,	,	,	,	,	,	,	,	21,
	EP	1693							0823		EP 2	005-	3657			21	0050	221
								ES,										
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				HR,			,	110,	,	O.,	112,	110,	20,		<b></b> ,	110,	гш,	SIC,
PRIC	RTT	Y APP	•	•	•	-0					EP 2	105-	3657			n 2	00E0	221
		OURCE				CASI	e E A C	т 1 <i>4</i>	5.27	1387	• MA	ייי אמכ. ייי אמכ	1/5	. 271	707	n 21	0050.	441
GI			(-).			CAU	CLAC		J. Z. / .	1307	, 11141	KEMI	140	. 4 / 1.	30/			

$$R^{1}$$
 $NH_{2}+ R^{3}-SO_{3}- NH_{2}+ NH$ 

Provided is a process for the preparation of N-monosubstituted  $\beta$ -aminoalc. sulfonates of formula I. Compds. of formula I wherein R1 is (un) substituted C6-20 aryl or (un) substituted C4-12 heteroaryl; R2 is C1-4-alkyl or (un) substituted C6-20 aryl; R3 is selected from the group consisting of C1-18 alkyl, C6-20 cycloalkyl, C6-20 aryl and C7-20 aralkyl residues, and the process for preparing compds. of formula I are claimed. The process comprising the steps of a) reacting a Me ketone, a primary amine, formaldehyde and a sulfonic acid, at a pressure above 1.5 bar, optionally in a organic solvent, said organic solvent optionally containing water, to afford N-monosubstituted  $\beta$ -amino ketone sulfonates of formula II, wherein R1, R2 and R3 are as defined above, and b) asym. hydrogenating said sulfonates in the presence of a base and a catalyst, comprising a transition metal and a diphosphine ligand,

in a polar solvent, optionally in the presence of water.

REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 3 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:985346 HCAPLUS

DOCUMENT NUMBER: 143:286275

TITLE: Process for the preparation of

N-alkyl-N-methyl-3-hydroxy-3-(2-thienyl)-propylamines
INVENTOR(S): Schiffers, Robert; Kreye, Paul; Baumgarten, Wolfgang;

Collet, Rosemarie

PATENT ASSIGNEE(S): Boehringer Ingelheim International GmbH, Germany

SOURCE: U.S. Pat. Appl. Publ., 7 pp.

CODEN: USXXCO

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

	PAT	CENT	NO.			KIN	) 	DATE	-		<u>A</u> PPL	ICAT	ION :	NO.		D	ATE		
	IIS	2005	1975	03		A1	-	2005	0908		 IIC 2		 -0E1			2	0050	216	
								-(											
		1020		2828		A1			0223			004-			-		0040		
	CA	2556	994			A1		2005	0915		CA 2	005-:	2556	994		2	0050	226	
	WO	2005	0851	92		A1		2005	0915		WO 2	005-	EP20	47		2	0050	226	
		W:	ΑE,	AG,	AL,	AM,	AT,	AU,	AZ,	BA,	BB,	ВG,	BR,	BW,	BY,	BZ,	CA,	CH,	
				CO,															
				GH,															
				LR,															
			NO,	NZ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SM,	
			SY,	ТJ,	TM,	TN,	TR,	TT,	TZ,	UA,	ŪĠ,	US,	UΖ,	VC,	VN,	YU,	ZA,	ZM,	ZW
		RW:	BW,	GH,	GM,	ΚE,	LS,	MW,	MZ,	NA,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,	
			ΑZ,	BY,	KG,	ΚZ,	MD,	RU,	TJ,	TM,	ΑT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,	
			EE,	ES,	FI,	FR,	GB,	GR,	HU,	ΙE,	IS,	IT,	LT,	LU,	MC,	NL,	PL,	PT,	
			RO,	SE,	SI,	SK,	TR,	BF,	ВJ,	CF,	CG,	CI,	CM,	GΑ,	GN,	GQ,	GW,	ML,	
				NE,															
PRIO	RIT	APP	LN.	INFO	.:			•			EP 2	004-	5272		1	A 20	0040	305	
		•									DE 2	004-	1020	0403	28282	A 20	040	706	
										1	WO 2	005-1	EP20	47	1	W 20	0050	226	
	0 00	TIDOR	(C) .			CACI	מס מים כ	T 14											

OTHER SOURCE(S):

Мe

CASREACT 143:286275; MARPAT 143:286275

Me

III

GI

II

AB An improved process for preparing chiral N-substituted N-methyl-3-hydroxy-3-(2-thienyl)-propylamines of formula I [R = C1-6 alkyl

group optionally substituted by Ph, or an acid addition salt thereof] on an industrial scale is reported. An asym. hydrogenation using a catalyst system consisting of rhodium and (2R, 4R)-4-(dicyclohexylphosphino)-2-(diphenyl-phosphino-methyl)-N-methylaminocarbonyl-pyrrolidine is the key step. Thus II·HCl is hydrogenated at 40° C and 50 bar hydrogen pressure for about 20 h in the presence of bis-(1,5-cyclooctadiene)dirhodium(I)dichloride and (2R, 4R) -4-(dicyclohexylphosphino) -2-(diphenyl-phosphino-methyl) -N-methylaminocarbonyl-pyrrolidine to provide III in 98% enantiomeric purity after workup.

L8 ANSWER 4 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2005:181066 HCAPLUS

DOCUMENT NUMBER:

142:280046

TITLE:

Process for the asymmetric hydrogenation of  $\beta$ -amino ketones using transition metal complexes of chiral bidentate phosphines as catalysts.

PATENT ASSIGNEE(S):

Lonza AG, Switz.

SOURCE:

Eur. Pat. Appl., 15 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PA7	CENT	NO.			KIN	D -	DATE							<b>-</b>		ATE	
EP	1510	517			A1	-										0030	 901
							ES,									MC.	PT.
		ΙE,	SI,	LT,	LV,	FI	RO,	MK,	CY,	AL,	TR,	BG,	cz,	EE,	HU,	sĸ	,
AU	2004						2005									0040	831
WO	2005	0215	27		A2		2005										
WO	2005	0215	27		<b>A3</b>		2005	0714							_		
	W:	ΑE,	AG,	AL,	AM,	AT,	AU,	AZ,	BA,	BB,	BG,	BR,	BW,	BY,	BZ.	CA.	CH.
		CN,	CO,	CR,	CU,	CZ	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI.	GB.	GD.
		GE,	GH,	GM,	HR,	HU	ID,	IL,	IN,	IS,	JP,	KE,	KG,	KP.	KR.	KZ.	LC.
		LK,	LR,	LS,	LT,	LU	LV,	MA,	MD,	MG,	MK,	MN,	MW.	MX.	MZ.	NA.	NI.
		NO,	NZ,	OM,	PG,	PH	PL,	PT,	RO,	RU,	SC,	SD,	SE.	SG.	sĸ.	SL.	SY.
		TJ,	TM,	TN,	TR,	TT	TZ,	UA,	UG,	US,	UZ,	VC,	VN.	YU.	ZA.	ZM.	ZW.
	RW:	BW,	GH,	GM,	KE,	LS	MW,	MZ,	NA,	SD,	SL,	sz.	TZ.	UG.	ZM.	ZW.	AM.
		AZ,	BY,	KG,	KZ,	MD	RU,	TJ,	TM,	AT,	BE.	BG.	CH.	CY.	CZ.	DE.	DK.
		EE,	ES,	FI,	FR,	GB	GR,	HU,	IE.	IT.	LU.	MC.	NL.	PI.	PT.	RO.	SE.
		SI,	SK,	TR,	BF,	BJ	CF,	CG,	CI,	CM.	GA.	GN.	GO.	GW.	MT.	MR.	NE
		SN,	TD,	TG	•		•			,	,	,	- 27	···,	,	,	112,
EP	1664				A2		2006	0607		EP 2	004-	7646	55		20	0040	221
				CH,	DE,	DK.	ES,	FR.	GB.	GR.	IT.	TIT .	TIII.	NT.	SE	MC	DT
		IE,	SI,	FI,	RO,	CY	TR,	BG.	CZ.	EE.	HU.	PI.	SK	112,	55,	110,	,
CN	1842			•	Α		2006								21	00408	221
JP	2007	50419	92		T		2007	0301		JP 2	006-	5250	92		2	0040	331
NO	2006	00076	63		Ā		2006	0317		NO 2	006-	763			2	0040	
	2006						2006									00602	
PRIORITY																0030	
				. •							003 004 - I					00408	
OTHER SO	URCE	(S):			CASI	REAC	T 14	2:280							, 21	70400	) J T

A process for the preparation of enantiomerically enriched or AB enantiomerically pure  $\beta$ -amino alcs. [I; X = S, O; R = (substituted) alkyl, cycloalkyl, aryl, aralkyl] comprises asym. hydrogenation of ketones (II; variables as above) using transition metal complexes of chiral bidentate phosphines as catalysts. Thus, 3-methylamino-1-(thien-2-yl)propan-1-one hydrochloride (preparation given), NaOMe, (S,S)-Me-DuPhos, and [Rh(COD)2]BF4 were autoclaved together in MeOH at 30-34° and 30 bar H2 for 5 h to give 67% (S)-3-methylamino-1-(2-thienyl)-1-propanol in >99% enantiomeric excess.

REFERENCE COUNT: THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS 6 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 5 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN L8

ACCESSION NUMBER:

2004:1037091 HCAPLUS

DOCUMENT NUMBER:

142:23180

TITLE:

Process for producing optically active

N-monoalkyl-3-hydroxy-3-arylpropylamine compound and

intermediate

INVENTOR(S):

Iwakura, Kazunori; Higashii, Takayuki; Bando, Seiji

Sumitomo Seika Chemicals Co. Ltd., Japan

PATENT ASSIGNEE(S): SOURCE:

PCT Int. Appl., 35 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

	PAT	ENT	NO.			KIN	D :	DATE					ION 1			D	ATE	
1	WO	2004	1039	90				2004		1	WO 2	004-	JP66	02				
		W:	ΑE,	AG,	AL,	AM,	AT,	AU,	AZ,	BA,	BB,	BG,	BR,	BW,	BY,	ΒZ,	CA,	CH,
			CN,	CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,
			GE,	GH,	GM,	HR,	HU,	ID,	IL,	IN,	IS,	KΕ,	KG,	ΚP,	KR,	ΚZ,	LC,	LK,
			LR,	LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NA,	NI,	NO,
			NZ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SY,	TJ,
			TM,	TN,	TR,	TT,	TZ,	UA,	UG,	US,	UZ,	VC,	VN,	YU,	ZA,	ZM,	zw	
		RW:	BW,	GH,	GM,	KE,	LS,	MW,	MZ,	NA,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,
			AZ,	BY,	KG,	KZ,	MD,	RU,	TJ,	TM,	AT,	BE,	BG,	CH,	CY,	CZ,	DΕ,	DK,
			EE,	ES,	F1,	FR,	GB,	GR,	HU,	IE,	IT,	LU,	MC,	NL,	PL,	PT,	RO,	SE,
						BF,	ВJ,	CF,	CG,	CI,	CM,	GΑ,	GN,	GQ,	GW,	ML,	MR,	NE,
	TD	2004		TD,		_												
מסדסם.	JP	2004	34600	18		A		2004	1209									
PRIOR	LTX	APP	LN	INFO	. :						JP 20	003-	14474	42	I	A 20	00305	522
OTHER	SO	URCE	(S):		_	CASI	REAC'	T 143	2:23	180;	MARI	PAT :	142:	23180	ם כ			
AB :	rne	re i	s pro	ovide	ed a	prog	cess	for	prod	duci	ng ar	n op	tica:	lly a	activ	ve		
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A	arc	*H (O)	H) CH:	2CH21	NHR1	(whe	erei	n syn	nbol	* i	ndica	ates	an a	asym	. cai	rbon	ator	n; R1
]	rep	rese	nts	optio	onal.	Ly si	ıbst.	itute	ed C:	L-5 a	alky.	l; A:	r rep	pres	ents	opt	ional	lly
\$	sub	stit	ited	ary.	l or	hete	eroa	ryl)	chai	cacte	erize	ed by	y asy	ym. 1	reduc	cing	a	
	(Z)	-pro	tect	eα-N-	-mon	oalky	71-3	-oxo	-3-a	cylpi	coper	nylar	nine	com	oung	d rep	prese	ented by

the formula (Z)-ArCOCH:CHNR1R2 (wherein Ar and R1 are same as defined above; R2 represents an amino-protecting group) with an asym. catalyst to give an optically active compound represented by the formula ArC\*H(OH)CH2CH2NR1R2 (wherein the symbol \*, Ar, R1, and R2 are same as defined above) and successively eliminating the protective group (R2). Thus, 16.7 g (Z)-N-methyl-3-oxo-3-(2-thienyl)propenylamine was acylated by 16.4 g iso-Bu chlorocarbonate in the presence of 1.2 g 4-dimethylaminopyridine and 12.1 g Et3N in 200 mL tert-Bu Me ether at 50° for 28 h to give 22.0 g N-methyl-N-isobutoxycarbonyl-[(Z)-3-oxo-3-(2-thienyl)propenyl]amine (I). I (33.8 mg) was stirred in 2-propanol in the presence of potassium tert-butoxide and 2.3 mg [(S)-N-phenyl-2azetidinecarboxamide]ruthenium(p-cymene) chloride (REG 543689-61-8) at 80° for 4 h to give 84% N-methyl-N-isobutoxycarbonyl-3-hydroxy-3-(2thienyl)propylamine which (114.8 mg) was treated with a mixture of 0.2 q 30 weight% aqueous NaOH and 5 mL 2-propanol at 30° for 24 h to give N-methyl-3-hydroxy-3-(2-thienyl)propylamine (50% ee).

REFERENCE COUNT:

THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 6 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2004:546493 HCAPLUS

DOCUMENT NUMBER:

INVENTOR (S):

141:106360

TITLE:

A process of preparation of (+)-duloxetine Rao, Dharmaraj Ramachandra; Kankan, Rajendra

Narayanrao; Wain, Christopher Paul

PATENT ASSIGNEE(S):

Cipla Ltd, India

SOURCE:

PCT Int. Appl., 24 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 1

PA	rent 1	NO.			KIN	D	DATE								D	ATE		
	2004								1			GB53			2	0031	210	
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		CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	ES,	FI,	GB,	GD,	GE,	GH,	
		GM,	HR,	HU,	ID,	IL,	IN,	IS,	JP,	KE,	KG,	KP,	KR,	KZ.	LC.	LK.	LR.	
							MD,											
							SE,											
							ZA,			•	•			,	,	,	,	
	RW:						MW,			SL,	SZ,	TZ.	UG.	ZM.	ZW.	AM.	AZ.	
		BY,	KG,	KZ,	MD,	RU,	ΤJ,	TM,	AT,	BE,	BG,	CH,	CY,	CZ,	DE.	DK.	EE.	
							HU,											
							CI,											TG
CA	2510				A1	·	2004	0708		CA 2	003-	2510	750	,	20	00312	210	
ΑU	2003	2923	96		A1		2004	0714		AU 2	003-	2923	96		20	0031	210	
BR	2003	0169	02		Α		2005	1025	1	BR 2	003-	1690	2		20	0031	210	
ΕP	1587	801			A1		2005	1026	]	EP 2	003-	7679	73		20	0031	210	
ΕP	1587	801			B1		2007	0131										
							ES,			GR,	IT,	LI,	LU,	NL.	SE.	MC.	PT.	
		IE,	SI,	LT,	LV,	FI,	RO,	MK,	CY,	AL,	TR,	BG,	CZ,	EE,	HU,	SK	•	
CN	1747																210	
JP	2006	5140	30		T		2006	0427	,	JP 2	004-	56160	07 .		20	0031	210	
EP	1690	861			A2		2006	0816		EP 2	006-	75798	3		20	0031	210	
ΕP	1690	861			<b>A3</b>		2006	906									•	
	R:	ΑT,	BE,	CH,	DE,	DK,	ES,	FR,	GB,	GR,	IT,	LI,	LU,	NL,	SE,	MC,	PT.	
							CY,							•	ľ	•	•	

AT 353081 20070215 т AT 2003-767973 20031210 IN 2005MN00657 IN 2005-MN657 Α 20050930 20050623 US 2006205956 **A1** 20060914 US 2006-539415 20060320 PRIORITY APPLN. INFO.: GB 2002-29583 20021219 EP 2003-767973 A3 20031210 WO 2003-GB5357 20031210

OTHER SOURCE(S): CASREACT 141:106360; MARPAT 141:106360

GI

The invention relates to a process for preparing (+)-duloxetine (I), or an acid addition salt thereof, which comprises (a) resolving racemic (±)-duloxetine with a chiral acid so as to obtain a salt of the chiral acid and (+)-duloxetine, substantially free of (-)-duloxetine; and (b) if desired, converting the salt prepared in step (a) to the free base or another acid addition salt as appropriate. The process for preparing (+)-duloxetine, or an acid addition salt thereof, can further comprise an O-alkylation intermediate process step which is carried out in the presence of a base and a phase transfer catalyst. For instance, (S)-duloxetine hydrochloride (I•HCl, R = H) was prepared via etherification of alc. II by 1-fluoronaphthalene in the presence of 18-crown-6, and subsequent N-demethylation of the obtained oxalate salt of I (R = Me) (example 4 and 5).

REFERENCE COUNT: 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 7 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2004:120843 HCAPLUS

DOCUMENT NUMBER: 140:181317

TITLE: Preparation of enantiomerically pure

(S)-3-methylamino-1-(thien-2-yl)propan-1-ol from racemic 3-hydroxy-3-(thien-2-yl)propionitrile via kinetic resolution with an acylating agent and a lipase followed by treatment with methylamine and

hydrogen in the presence of a catalyst.

INVENTOR(S): Stuermer, Rainer

PATENT ASSIGNEE(S): BASF Aktiengesellschaft, Germany

SOURCE: PCT Int. Appl., 31 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT NO.	KIND DATE	APPLICATION NO.	DATE
WO 2004013123	A1 2004023		20030731
		, BA, BB, BG, BR, BY, BZ,	
CO, CR, CU	, CZ, DE, DK, DN	l, DZ, EC, EE, ES, FI, GB.	GD. GE. GH

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GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
           PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, RF BT CF CG CT CM GA GN GO GW ML MP NE SN TD TG
                BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
      DE 10235206
                               A1
                                       20040219
                                                     DE 2002-10235206
                                                                                 20020801
      CA 2493451
                               A1
                                       20040212
                                                      CA 2003-2493451
                                                                                  20030731
                                       20040223
      AU 2003251677
                               A1
                                                      AU 2003-251677
                                                                                  20030731
      EP 1527065
                               A1
                                       20050504
                                                      EP 2003-766383
                                                                                  20030731
      EP 1527065
                               В1
                                       20061122
               AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
                IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
      CN 1671687
                                                     CN 2003-818510
                               Α
                                       20050921
                                                                                  20030731
      JP 2006507234
                               Т
                                       20060302
                                                      JP 2004-525403
                                                                                  20030731
      AT 346061
                               Т
                                       20061215
                                                     AT 2003-766383
                                                                                  20030731
      US 2005245749
                              A1
                                       20051103
                                                      US 2005-522888
                                                                                  20050624
PRIORITY APPLN. INFO.:
                                                      DE 2002-10235206
                                                                              A 20020801
                                                      WO 2003-EP8492
                                                                              W 20030731
OTHER SOURCE(S):
                              CASREACT 140:181317
      A process for the preparation of enantiomerically pure
      (S)-3-methylamino-1-(thien-2-yl)propan-1-ol (I) comprises treatment of of
      a mixture of (R) - and (S) -3-hydroxy-3-thien-2-ylpropionitrile with an
      acylating agent in the presence of a hydrolase to give a mixture of
      unacylated (S)-3-hydroxy-3-thien-2-ylpropionitrile and acylated
      (R) -nitrile and treatment of the former with hydrogen and methylamine in
      the presence of a catalyst. Thus, 3-hydroxy-3-thien-2-
      ylpropionitrile (preparation given) was shaken with lipase from Pseudomonas DSM
      8246 and vinyl hexanoate in Me tert-Bu ether for 6 h at room temperature to
give
      after flash chromatog. 48% (S)-3-hydroxy-3-thien-2-ylpropionitrile in
      99.4% enantiomeric excess. The latter was autoclaved with MeNH2 in MeOH
      over Raney Ni under 50 bar H2 at 65° for 24 h to give 79% I.
      ANSWER 8 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER:
                              2004:101154 HCAPLUS
DOCUMENT NUMBER:
                              140:163699
TITLE:
                              Process for the preparation of
                              3-hydroxy-(2-thienyl)propanamines by catalytic
                              enantioselective hydrogenation of the corresponding
                              ketones
INVENTOR(S):
                              Hems, William; Rossen, Kai; Reichert, Dietmar;
                              Koehler, Klaus; Almena Perea, Juan Jose
PATENT ASSIGNEE(S):
                              Degussa A.-G., Germany
SOURCE:
                              PCT Int. Appl., 27 pp.
                              CODEN: PIXXD2
DOCUMENT TYPE:
                              Patent
LANGUAGE:
                              English
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
      PATENT NO.
                                                     APPLICATION NO.
                              KIND
                                       DATE
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      WO 2004011452
                               A1
                                       20040205
                                                   WO 2003-EP7927
                                                                                 20030721
          W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
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PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
       DE 10233724
                                               20040205
                                                                 DE 2002-10233724
                                      Α1
                                                                                                   20020724
       DE 10258098
                                      A1
                                               20040701
                                                                 DE 2002-10258098
                                                                                                   20021211
       CA 2493228
                                      A1
                                               20040205
                                                                 CA 2003-2493228
                                                                                                   20030721
       AU 2003258532
                                      A1
                                               20040216
                                                                 AU 2003-258532
                                                                                                   20030721
       EP 1523479
                                      A1
                                               20050420
                                                                 EP 2003-771063
                                                                                                   20030721
                   AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
                   IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
       CN 1671685
                                               20050921
                                      Α
                                                                 CN 2003-817590
                                                                                                   20030721
       JP 2006502996
                                      Т
                                               20060126
                                                                 JP 2004-523756
                                                                                                   20030721
       US 2005272930
                                      A1
                                               20051208
                                                                 US 2005-521799
                                                                                                   20050121
       IN 2005KN00259
                                      Α
                                               20070105
                                                                 IN 2005-KN259
                                                                                                   20050224
PRIORITY APPLN. INFO.:
                                                                 DE 2002-10233724
                                                                                              Α
                                                                                                   20020724
                                                                 DE 2002-10258098
                                                                                                   20021211
                                                                                              Α
                                                                 WO 2003-EP7927
                                                                                              W
                                                                                                   20030721
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OTHER SOURCE(S): GI

CASREACT 140:163699; MARPAT 140:163699

AB Title compds. I [wherein R1 and R2 = independently H, (cyclo)alkyl, acyl, alkoxycarbonyl, (hetero)aryl, (hetero)aralkyl, alkylcycloalkyl, alkyl(hetero)aryl; or NR1R2 = (un)substituted heterocyclyl], intermediates for the synthesis of enantiomer-pure bioactive substances, were prepared by catalytic enantioselective hydrogenation of the corresponding lpha-heteroaryl ketones. Inter alia Ru catalysts with chiral diamine and chiral biphosphine ligands were used. For example, 3-[N-ethoxycarbonyl-N-methylamino]-1-(2-thienyl)-1-propanone was introduced to a Buchi stirred autoclave, which was then evacuated. A mixture of (R)-TolBINAP-RuCl2-(1R,2R)-diphenylethylenediamine and KOBu-t in iPrOH was added. Flushing with H2, pressurizing to 10 bar, and heating to 40° for 2 h provided II in >96% yield with an enantiomeric excess of 80.1%. The content of cyclic carbamate byproduct increased significantly after standing for a fairly long time.

REFERENCE COUNT: 1

THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 9 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:931354 HCAPLUS

DOCUMENT NUMBER:

139:395802

TITLE:

Preparation of propanolamine derivatives,

process for preparation of

3-N-methylamino-1-(2-thienyl)-1-propanols, and

process for preparation of propanolamine

derivatives

INVENTOR(S):

Inoue, Yoshiki; Mori, Hiroyuki; Nogami, Hiroyuki;

Saitou, Takayuki; Ogura, Kuniyoshi

PATENT ASSIGNEE(S): Mitsubishi Rayon Co., Ltd., Japan

SOURCE:

PCT Int. Appl., 98 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

. P.	ATENT	NO.			KIND DATE					APPL	ICAT		DATE				
W		0 2003097632 W: CN, JP, US				A1 20031127				WO 2	003-	<b></b>	20030519				
		AT,	BE,	BG,			CZ,					FI,	FR,	·GB,	GR,	HU,	IE,
E	EP 1506965				A1 20050216					-		7529	16		2	0030	519
	R:	ΑT,															PT,
		ΙE,	SI,	LT,	LV,	FI,	RO,	MK,	CY,	ΑL,	TR,	BG,	CZ,	EE,	HU,	SK	
U	S 2006	51672	78		A1		2006	0727	•	US 2	005-	5137	90		2	0050	527
PRIORITY APPLN. INFO.:										JP 2	002-	1453	94		A 2	0020	520
										JP 2	001-	2566	21		A 2	0010	827
		- 4 - 5								WO 2	،- 300	JP62:	25	•	W 2	0030	519

OTHER SOURCE(S):

MARPAT 139:395802

GI

$$\begin{array}{c|c}
S & & N-Me \\
\downarrow & & \downarrow \\
R^2 & I
\end{array}$$

AB A process is provided, by which 3-N-methylamino-1-(2-thienyl)-1propanols represented by the general formula (I) (wherein R1 is hydrogen, C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or substituted or unsubstituted phenyloxycarbonyl; and R2 is hydrogen, C1-8 alkyl, substituted or unsubstituted benzyl, C1-8 acyl, substituted or unsubstituted C1-8 alkyloxycarbonyl, or substituted or unsubstituted phenyloxycarbonyl, with the proviso that a case wherein R1 is hydrogen and R2 is Me or hydrogen is excepted) can be easily prepared in the form of a racemate or an optically active substance of S- or R-configuration at a low cost and in a high yield. The compds. I are useful as intermediates for drugs and agrochems., e.g. (S)-enantiomer for duloxetine (antidepressant). Thus, 36.9 g N-benzylmethylamine (0.30 mmol) was dissolved in 40 mL ethanol, treated with 30.0 g 37% aqueous HCl (0.30 mmol) to convert it to the hydrochloride salt, treated with 30 g 2-acetylthiophene, 10.8 g paraformaldehyde, 20 mL ethanol, and 1.2 g 37% aqueous HCl (0.01 mmol), heated at 80° under reflux for 4 h, cooled to room temperature, and filtered, followed by washing the crystals with ethanol and drying under reduced pressure to give 57.7 g 3-(N-benzylmethylamino)-1-(2-thienyl)-1propanone (II) as the HCl salt. A 0.5 M KOH/2-propanol (40 μL), 2.1 mg (R,R)-1,2-diphenylethylenediamine, 873 mg II, and 3 mL 2-propanol were added to a Schlenk reaction tube, degassed and purged with Ar, treated with 9.6 mg RuCl2((R)-BINAP)(DMF)n, repeatedly degassed and purged with Ar, dissolved completely, transferred to a glass autoclave, pressurized with H, and stirred at 28° for 6 h to give (S)-3-(Nbenzylmethylamino)-1-(2-thienyl)-1-propanol (96% ee). 22

REFERENCE COUNT:

THERE ARE 22 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 10 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:757695 HCAPLUS

DOCUMENT NUMBER: 139:261165

TITLE: Process for preparation of

3-hydroxy-3-(2-thienyl)propionamide derivatives

Takehara, Jun; Qu, Jingping; Kanno, Kazuaki; Kawabata, Hiroshi; Dekishima, Yasumasa; Ueda, Makoto; Endo, INVENTOR(S):

Kyoko; Murakami, Takeshi; Sasaki, Tomoko; Uehara, Hisatoshi; Matsumoto, Youichi; Suzuki, Shihomi

PATENT ASSIGNEE(S): Mitsubishi Chemical Corporation, Japan

SOURCE: PCT Int. Appl., 102 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

P	PATENT NO.						DATE		APPL	ICAT	ION I		DATE				
w	0 2003																
	W:	ΑE,	AG,	AL,	AM,	ΑT,	AU,	ΑZ,	BA,	BB,	BG,	BR,	BY,	BZ,	CA,	CH,	CN,
											EE,						
											KP,						
		LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN.	MW.	MX,	MZ.	NI.	NO.	NZ.	OM.	PH.
		PL,	PT,	RO,	RU.	SC.	SD.	SE.	SG.	SK.	SL,	тJ.	TM.	TN.	TR.	TT.	Т7
		UA.	UG.	US.	UZ.	VC.	VN,	YU.	ZA.	ZM.	ZW	,	,	,	-11,	,	,
	RW:										TZ,	UG.	7.M .	7.W .	ΔM	Δ7.	RY
											CH,						
		FI.	FR.	GB.	GR.	HU.	TE.	TT.	LII.	MC	NL,	PT	RO,	SE	ST.	SK	TD,
		BF.	BJ.	CF.	CG.	CI.	CM.	GA:	GN.	GO.	GW,	MT.	MR.	NE.	SN.	TD.	TG,
J	P 2003	3357	32	,	A	,	2003	1128	,	JP 2	002-	1411	45	111,	2117	0020	516
J	P 2004	0675		Α		2004	0304		JP 2	002	2274	01		2	0020	805	
	JP 2004067560 JP 2004067577																
	JP 2003342275						2003	1203		JP 2	002	3178	57			0021	
	U 2003		28		Δ1		2003	0929		2 זוע	003-	2210	28		2	0021	217
	P 1486				A1		2003	1215		ED 2	003 -	7127		2	0030	217	
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T,	P 2004	1557	56	,	Δ,	11,	2004	0603	C1,	, בה כםד.	003-	1029	14	, حدد	110,	0020	107
11	S 2005	1076	21		7.1		2005	0510		TTC 2	003-	0440	 		2	0030	107
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										JP 2	002-	3178	57		A 2		
OMITEE	come	(0)								WO 2	003-	J P31'	70	ı	N 2	0030	317
OTHER	SOURCE	(S):	OTHER SOURCE(S):						55								

GI

$$(R^5)_n$$
 $S$ 
 $R^4$ 
 $R^3$ 
 $R^2$ 
 $N$ 
 $R^1$ 
 $O$ 
 $O$ 
 $I$ 
 $(R^5)_n$ 
 $S$ 
 $R^4$ 
 $R^3$ 
 $R^2$ 
 $N$ 
 $R^1$ 
 $O$ 
 $O$ 
 $O$ 
 $I$ 

AB This invention pertains to a method for producing 3-oxo-3-(2thienyl)propionamides with general formula of I [wherein R1 and R2 = independently H, alkyl, aryl, or aralkyl; R3 and R4 = independently H or alkyl; or R3 and R4 together form a ring with the nitrogen atom attached; R5 = halo, NO2, OH, (un) substituted alkyl, aryl, or alkoxy; n = 0-3] and aprocess for industrially producing optically active 3-amino-1-(2-thienyl)-1-propanol derivs. with general formula of II at low cost from the propionamides in high yields with high optical purity. The process comprises subjecting a  $\beta$ -ketocarbonyl compound having a thiophene ring to asym. reduction either in the presence of a catalyst comprising a compound of a Group 8 or 9 metal of the Periodic Table (e.g., ruthenium compound) and an asym. ligand (e.g., diphenylethylenediamine derivative) or using cells of a microorganism. Thus, 2-acetylthiophene was treated with NaH in THF, followed by the addition of di-Et carbonate to give 3-oxo-3-(2-thienyl)propionic acid Et ester (74%). The ester was treated with HCO2H in DMF in the presence of SS-TsDPEN and Et3N to provide (S)-3-hydroxy-3-(2-thienyl)propionic acid Et ester (94%) with 97.5% e.e. The chiral ester was treated with MeNH2 in MeOH to afford (S)-3-hydroxy-N-methyl-3-(2-thienyl)propionamide (93%) with 99% e.e.

(S)-3-hydroxy-N-methyl-3-(2-thienyl)propionamide (93%) with 99% e.e.

REFERENCE COUNT: 48 THERE ARE 48 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 11 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:757296 HCAPLUS

DOCUMENT NUMBER:

139:276809

TITLE:

Process for preparing nonracemic chiral

alcohols

INVENTOR(S):

Tucker, Charles E.; Jiang, Qiongzhong

PATENT ASSIGNEE(S):

DSM N.V., Neth.

SOURCE:

U.S. Pat. Appl. Publ., 17 pp., Cont.-in-part of

U.S.Ser.No. 57,826.

CODEN: USXXCO

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 7

PATENT NO. K						KIND DATE				APPL	ICAT	DATE						
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US 2003181319					A1 20030925				,	US 2	002-		20020521					
US 2003144521					A1		20030731 US 2002-57826								20020124			
US	B2																	
WO 2003061826					<b>A1</b>		2003	0731	,	WO 2	002-1		20021213					
	W:	AE.	AG.	AT.	ΔM ·											CH,		
		~~,	~~,	7111,		A.,	Αυ,	A4,	DA,	DD,	BG,	DR,	DI,	БД,	CA,	Cn,	CN,	
		CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	ES,	FI,	GB,	GD,	GE,	GH,	
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		PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK.	SL.	TJ.	TM.	TN.	TR.	TT,	Т7.	
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                CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
PRIORITY APPLN. INFO.:
                                                     US 2002-57826
                                                                        A2 20020124
                                                     US 2002-158560
                                                                             A 20020521
OTHER SOURCE(S):
                              MARPAT 139:276809
      The present invention provides a catalyst system and a
      process for the preparation of a nonracemic chiral alc. by
      hydrogenation of a ketone using the catalyst system, wherein the
      catalyst system comprises ruthenium, a nonracemic chiral
      diphosphine ligand, a bidentate amine ligand, and an organic base selected
      from alkylamidines, alkylguanidines, aminophosphazenes, and
      proazaphosphatranes. Thus, in a dry nitrogen-filled glovebox, a 20-mL
      glass reaction vial was charged with 5 mL 250 \muL (1.25 \mumol)
      [RuCl2(R,R,R,R-BICP)(DMF)n] (preparation given) in isopropanol, 5 mL
      isopropanol, and 125 μL 0.1 M (12.5 μmol) ethylenediamine in
      isopropanol. After stirring for several minutes, 73 \mu L (625 \mu mol)
      acetophenone was added, followed by 0.50 mL 0.1 M (50 µmol)
      tetramethyl-2-tert-butylguanidine in isopropanol. The glass reaction vial
      containing the resulting mixture was sealed in an autoclave and then removed
      from the glovebox. The gas phase in the autoclave was replaced by
      hydrogen at 18 bar and the reaction mixture was stirred at room temperature
      h under 17-18 bar hydrogen to give, after silica gel chromatog.,
      (S)-1-phenylethanol (77% e.e.).
     ANSWER 12 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER:
                              2003:591066 HCAPLUS
DOCUMENT NUMBER:
                              139:151397
TITLE:
                              Process for preparing nonracemic chiral
                              alcohols by hydrogenation of ketones using
                              ruthenium-based catalysts
INVENTOR(S):
                              Tucker, Charles Edward; Jiang, Qiongzhong
PATENT ASSIGNEE(S):
                              Dsm N.V., Neth. PCT Int. Appl., 48 pp.
SOURCE:
                              CODEN: PIXXD2
DOCUMENT TYPE:
                              Patent
LANGUAGE:
                              English
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
     PATENT NO.
                             KIND
                                      DATE
                                                   APPLICATION NO.
                                                                                DATE
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     WO 2003061825
                              A1
                                      20030731 WO 2002-NL826
                                                                                20021213
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          RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
      US 2003144521
                               A1
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                                                    US 2002-57826
     US 6743921
                              B2
                                      20040601
     US 2003181318
                              A1
                                      20030925
                                                    US 2002-158559
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US 2002-57826 A 20020124 US 2002-158559 A 20020521

US 2002-57826

PRIORITY APPLN. INFO.:

OTHER SOURCE(S):

MARPAT 139:151397

AB The present invention provides a catalyst system and a process for the preparation of a nonracemic chiral alc. by hydrogenation of a ketone using the catalyst system, wherein the catalyst system comprises ruthenium, a nonracemic nonatropisomeric chiral diphosphine ligand, an achiral diamine ligand, and a base. Acetophenone was hydrogenated to S-1-phenethanol using a catalyst system containing RuCl2(benzene)2, (R,R,R,R)-2,2'-bis-(diphenylphosphino)-1,1'dicyclopentane, 4,5-dimethyl-1,2-phenylenediamine, and sodium isopropoxide.

REFERENCE COUNT: 8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 13 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:405867 HCAPLUS

DOCUMENT NUMBER: 139:245838

TITLE: Chemoenzymatic synthesis of duloxetine and its

enantiomer: lipase-catalyzed resolution of 3-hydroxy-3-(2-thienyl) propanenitrile

AUTHOR (S): Kamal, Ahmed; Khanna, G. B. Ramesh; Ramu, R.;

Krishnaji, T.

CORPORATE SOURCE: Division of Organic Chemistry, Biotransformation

Laboratory, Indian Institute of Chemical Technology,

Hyderabad; 500 007, India

SOURCE: Tetrahedron Letters (2003), 44(25), 4783-4787

CODEN: TELEAY; ISSN: 0040-4039

PUBLISHER: Elsevier Science Ltd.

DOCUMENT TYPE: Journal LANGUAGE: English

OTHER SOURCE(S): CASREACT 139:245838

An efficient and facile chemoenzymic synthesis of duloxetine by

lipase-mediated resolution of 3-hydroxy-3-(2-thienyl)propanenitrile has been

achieved. This process also describes an enantioconvergent

synthesis of duloxetine via a Mitsunobu reaction.

REFERENCE COUNT: 40 THERE ARE 40 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 14 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:356091 HCAPLUS

DOCUMENT NUMBER:

138:353733

TITLE:

Process for producing optically active amino

alcohols

INVENTOR(S):

Watanabe, Masahito; Murata, Kunihiko; Ikariya, Takao

PATENT ASSIGNEE(S): Kanto Kagaku Kabushiki Kaisha, Japan

SOURCE:

Eur. Pat. Appl., 23 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT NO.	KIND DATE	APPLICATION NO.	DATE			
EP 1308435	A2 20030	507 EP 2002-24517	20021030			
EP 1308435	A3 20030	604				
EP 1308435 ·	B1 20051	228				
R: AT, BE, CH,	DE, DK, ES,	FR, GB, GR, IT, LI, LU, NL,	SE, MC, PT,			
IE, SI, LT,	LV, FI, RO,	MK, CY, AL, TR, BG, CZ, EE,	SK			
JP 2003201269	A 20030	718 JP 2002-251994	20020829			
JP 3504254	B2 20040	308 -				
CA 2409906	A1 20030	430 CA 2002-2409906	20021028			

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JP 2003201270
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                                           US 2002-285164
                                                                  20021031
    US 6686505
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PRIORITY APPLN. INFO.:
                                           JP 2001-335322
                                                              A 20011031
                                           JP 2002-251994
                                                              A 20020829
```

OTHER SOURCE(S): MARPAT 138:353733

AB A process for producing an optically active amino alc. is provided that includes a step in which a nitro ketone or a cyano ketone is reacted with a hydrogen-donating organic or inorg. compound in the presence of a transition metal compound catalyst having an optically active nitrogen-containing compound as an asym. ligand to give an optically active nitro alc. or an optically active cyano alc., and a step in which the above optically active alc. is further reduced to efficiently produce an optically active amino alc. Thus, PhCOCH2CN was reduced with HCO2H in presence of Et3N and chloro[(S,S)-N-(p-toluenesulfonyl)-1,2-diphenylethylenediamine] (p-cymene) ruthenium to give (S)-HOCHPhCH2CN in 98% ee. This compound was reduced with BH3.Me2S to give (S)-HOCHPhCH2CH2NH2 with 98% ee. The alcs. are intermediates for pharmaceuticals, such as fluoxetine, tomoxetine, nisoxetine and norfluoxetine.

L8 ANSWER 15 OF 15 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2003:173596 HCAPLUS

DOCUMENT NUMBER:

138:221463

TITLE:

Process for preparation of

3-(N-alkoxycarbonyl-N-methyl)amino-2-thienylpropan-1-

ol derivatives

INVENTOR(S):

Ikunaka, Masaya; Matsumoto, Jun; Inoue, Toru

PATENT ASSIGNEE(S):

Nagase and Co., Ltd., Japan PCT Int. Appl., 51 pp.

SOURCE:

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT: 2

PATEN	T NO.		KIND DATE				i	APPL	ICAT:		DATE						
		<b></b> -															
WO 20	WO 2003018572																
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	CH	, CY,	CZ,	DE,	DK,	EE,	ES,	FI,	FR,	GB,	GR,	ΙE,	IT,	LU,	MC,	NL,	
	PT	, SE,	SK,	TR,	ΒF,	ВJ,	CF,	CG,	CI,	CM,	GA,	GN,	GQ,	GW,	ML,	MR,	
	NE	, SN,	TD,	TG													
JP 2005053781						2005	0303	j	JP 20	001-2	25662	20010827					
PRIORITY APPLN. INFO.:								JP 2001-256621									
OTHER SOUR	MARPAT 138:221463																
GI																	

This invention pertains to prepn method of novel optically active 3-amino-2-thienylpropan-1-ol derivs. with general formula of I and II [wherein R1 and R2 = independently (un)substituted alkyl, alkoxy, alkenyl, alkynyl, (hetero)aralkyl, or (hetero)aryl; R3 = H or CO2R2]. Reaction of optically active 3-(N,N-dimethylamino)-1-(2-thienyl)propan-1-ol with a haloformic ester in the presence of a base provides I. Hydrolysis of I affords alc. II. For example, (S)-3-(N,N-dimethylamino)-1-(2-thienyl)propan-1-ol (96.2% e.e.) was treated with Et chloroformate in PhMe in the presence of NaHCO3 to give III (89%). Compound III was hydrolyzed with NaOH in EtOH and H2O to afford (S)-(2-thienyl)CH(OH)CH2CH2NHMe (80%) with 95.8% e.e.

REFERENCE COUNT:

THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> FIL REGISTRY							
COST IN U.S. DOLLARS	SINCE FILE TO						
	ENTRY	SESSION					
FULL ESTIMATED COST	136.75	310.86					
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL					
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CA SUBSCRIBER PRICE	-19.50	-19.50					

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STRUCTURE FILE UPDATES: 13 APR 2007 HIGHEST RN 930268-90-9 DICTIONARY FILE UPDATES: 13 APR 2007 HIGHEST RN 930268-90-9

New CAS Information Use Policies, enter HELP USAGETERMS for details.

TSCA INFORMATION NOW CURRENT THROUGH December 2, 2006

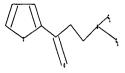
Please note that search-term pricing does apply when conducting SmartSELECT searches.

REGISTRY includes numerically searchable data for experimental and predicted properties as well as tags indicating availability of experimental property data in the original document. For information on property searching in REGISTRY, refer to:

http://www.cas.org/ONLINE/UG/regprops.html

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u u

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1 2 3 4 5 chain bonds:

5-6 6-7 6-12 7-8 8-9 9-11 9-13

ring bonds :

1-2 1-5 2-3 3-4 4-5

exact/norm bonds :

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exact bonds : 5-6 6-7 7-8

G1:H,Ak

Match level :

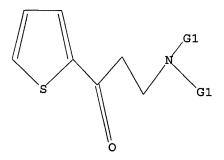
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L13 STRUCTURE UPLOADED

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04/15/2007

L13 HAS NO ANSWERS L13 STR



G1 H,Ak

Structure attributes must be viewed using STN Express query preparation.

=> s 113

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SAMPLE SCREEN SEARCH COMPLETED - 242 TO ITERATE

100.0% PROCESSED 242 ITERATIONS

30 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE \*\*COMPLETE\*\*

BATCH \*\*COMPLETE\*\*

PROJECTED ITERATIONS: 3907 TO 5773

PROJECTED ANSWERS: 272 TO 928

L14 30 SEA SSS SAM L13

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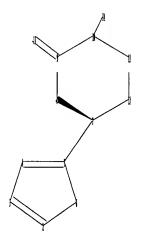
FULL SCREEN SEARCH COMPLETED - 5232 TO ITERATE

100.0% PROCESSED 5232 ITERATIONS 494 ANSWERS

SEARCH TIME: 00.00.01

L15 494 SEA SSS FUL L13

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13 14
ring nodes :
2 3 4 5 6 7 8 9 10 11 12
chain bonds :
5-7 9-13 10-14
ring bonds :
2-3 2-6 3-4 4-5 5-6 7-8 7-12 8-9 9-10 10-11 11-12
exact/norm bonds :
7-8 7-12 8-9 9-10 9-13 10-11 11-12
exact bonds :
2-3 2-6 3-4 4-5 5-6 5-7 10-14
isolated ring systems :
containing 2 : 7 :

G1:H,Ak

Match level :

2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:CLASS 11:Atom 12:Atom 13:CLASS 14:CLASS

Stereo Bonds:

8-7 (Single Wedge).

Stereo Chiral Centers:

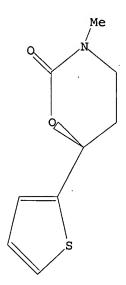
7 (Parity=Don't Care)

Stereo RSS Sets:

Type=Relative (Default). 1 Nodes= 7

L16 STRUCTURE UPLOADED

=> d l16 L16 HAS NO ANSWERS L16 STR



G1 H, Ak

Structure attributes must be viewed using STN Express query preparation.

=> s 116

SAMPLE SEARCH INITIATED 07:34:36 FILE 'REGISTRY' SAMPLE SCREEN SEARCH COMPLETED -2 TO ITERATE

100.0% PROCESSED

2 ITERATIONS

0 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE \*\*COMPLETE\*\*

> BATCH \*\*COMPLETE\*\*

PROJECTED ITERATIONS:

2 TO 124

PROJECTED ANSWERS:

0 TO

L17

0 SEA SSS SAM L16

=> s l16 sss full

FULL SEARCH INITIATED 07:34:45 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED -

37 TO ITERATE

100.0% PROCESSED

37 ITERATIONS

SEARCH TIME: 00.00.01

L18

1 SEA SSS FUL L16

=> FIL HCAPLUS

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

FULL ESTIMATED COST

ENTRY 347.35

SESSION

658.21

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE

TOTAL

CA SUBSCRIBER PRICE

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SESSION

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FILE 'HCAPLUS' ENTERED AT 07:34:50 ON 15 APR 2007

04/15/2007

Page 49

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This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 118

L19

=> d l19 ibib abs hitstr tot

L19 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2004:101154 HCAPLUS

DOCUMENT NUMBER:

140:163699

Process for the preparation of 3-hydroxy-(2-TITLE:

thienyl) propanamines by catalytic enantioselective

hydrogenation of the corresponding ketones Hems, William; Rossen, Kai; Reichert, Dietmar;

Koehler, Klaus; Almena Perea, Juan Jose Degussa A.-G., Germany

PATENT ASSIGNEE(S):

INVENTOR(S):

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CODEN: PIXXD2

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Patent English

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PATENT NO.					KIND DATE					APPL	ICAT		DATE					
										<b>-</b>								
WO	2004	0114	52		A1		2004	0205		WO 2	003-		20030721					
	W:	ΑE,	AG,	AL,	AM,	AB,	AU,	ΑZ,	BA,	BB,	BG,	BR,	BY,	ΒZ,	CA,	CH,	CN,	
		CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	ES,	FI,	GB,	GD,	GE,	GH,	
		GM,	HR,	ΗU,	ID,	IL,	IN,	IS,	JP,	KΕ,	KG,	ΚP,	KR,	KZ,	LC,	LK,	LR,	
		LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NI,	NO,	NZ,	OM,	
		PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SY,	ТJ,	TM,	TN,	
		TR,	TT,	TZ,	UA,	ŪĠ,	US,	UΖ,	VC,	VN,	ΥU,	ZA,	ZM,	ZW	•	•	•	
	RW:	GH,	GM,	KΕ,	LS,	MW,	MZ,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	AM,	AZ,	BY,	
		KG,	ΚZ,	MD,	RU,	ТJ,	TM,	ΑT,	BE,	BG,	CH,	CY,	CZ,	DE,	DK,	EE,	ES,	
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		BF,	ВJ,	CF,	CG,	CI,	CM,	GΑ,	GN,	GQ,	GW,	ML,	MR,	NE,	SN,	TD,	TG	
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CA						:	2004	0205	(	CA 2	003-		20030721					

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	R:	ΑT,	BE,	CH,	DE,	DK, ES,	FR,	GB, GI	R, IT,	LI,	LU,	NL,	SE,	MC,	PT,					
		ΙE,	SI,	LT,	LV,	FI, RO,	MK,	CY, Al	L, TR,	BG,	CZ,	EE,	HU,	SK						
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OTHER SOURCE(S):

CASREACT 140:163699; MARPAT 140:163699

GI

AB Title compds. I [wherein R1 and R2 = independently H, (cyclo)alkyl, acyl, alkoxycarbonyl, (hetero)aryl, (hetero)aralkyl, alkylcycloalkyl, alkyl(hetero)aryl; or NR1R2 = (un)substituted heterocyclyl], intermediates for the synthesis of enantiomer-pure bioactive substances, were prepared by catalytic enantioselective hydrogenation of the corresponding α-heteroaryl ketones. Inter alia Ru catalysts with chiral diamine and chiral biphosphine ligands were used. For example, 3-[N-ethoxycarbonyl-N-methylamino]-1-(2-thienyl)-1-propanone was introduced to a Buchi stirred autoclave, which was then evacuated. A mixture of (R)-TolBINAP-RuCl2-(1R,2R)-diphenylethylenediamine and KOBu-t in iPrOH was added. Flushing with H2, pressurizing to 10 bar, and heating to 40° for 2 h provided II in >96% yield with an enantiomeric excess of 80.1%. The content of cyclic carbamate byproduct increased significantly after standing for a fairly long time.

IT 654062-24-5P, (S)-3-Methyl-6-(2-thienyl)tetrahydro-2H-1,3-oxazin-2-one

RL: BYP (Byproduct); IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent)

(cyclic carbamate; preparation of 3-hydroxy-(2-thienyl)propanamines by catalytic enantioselective hydrogenation of corresponding ketones)

RN 654062-24-5 HCAPLUS

CN 2H-1,3-Oxazin-2-one, tetrahydro-3-methyl-6-(2-thienyl)-, (6S)- (9CI) (CF INDEX NAME)

Absolute stereochemistry.

REFERENCE COUNT:

THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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COST IN U.S. DOLLARS

SINCE FILE TOTAL
ENTRY SESSION
FULL ESTIMATED COST

10.47
668.68

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE TOTAL

ENTRY SESSION

CA SUBSCRIBER PRICE

-0.78 -20.28

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